

Date: Wednesday, 16/07/2008 8:55:57 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER SUPPORT
Job Number : 40554	
Estimate Number : 13460	
P.O. Number :	Part Number : D2288
This Issue : 16/07/2008 S.O. No. :	Drawing Number : D2288 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : B
Previous Run :	Material :
Written By :	Due Date : 04/08/2008 Qty: 6 Um: Each
Checked & Approved By : <u>TUD 08.7.16</u>	
Comment : Est rev a 08.07.16 new issue EC verifier:DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.3308 sf(s)/Unit Total : 1.9845 sf(s)

M6061-T6 0.063 Sheet

batch: 108279 HB 8-7-17

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2288

Dwg Rev: B HB 8-7-17

Prog Rev: B

2-Deburr if necessary HB 8-7-17

(6)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-7-17

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

808/02/17 (6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/8/17 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 16/07/2008 8:55:57 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER SUPPORT

Job Number: 40554

Part Number: D2288

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18 *JA*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/07/18

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

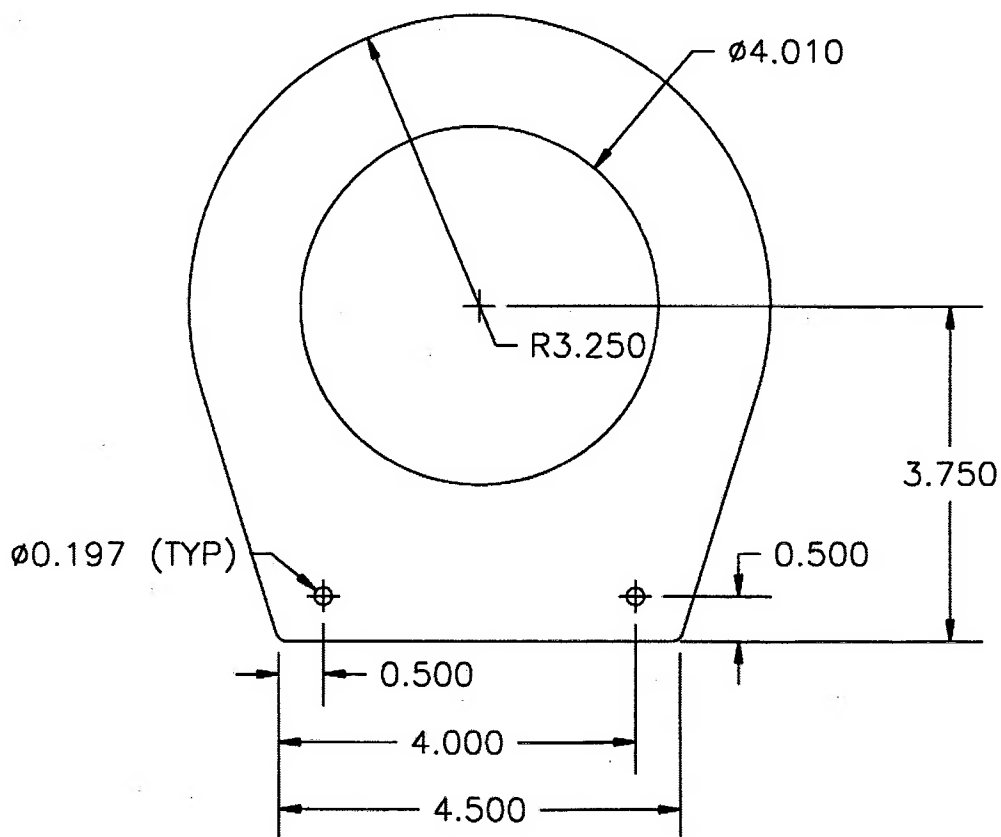
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED	D2288	REV. B SHEET 1 OF 1
DATE Oct. 25, 1994		TITLE HEATER SUPPORT	SCALE 1:2



MATERIAL: 5052-H34 0.062 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40554

